

CHANGES MADE : JOB 2 (A)

REASON WHY

The first stage of this job, in which I was given, required more results, which needed working out. I was told to do this with a calculator.

On a weekly basis, this part of the job needed 144 results working out. But it required about 250 basic calculations to get 144 results.

This was just a small part of the actual job, which took time up.

So I knew I had to come up with something, to cut time off that part of the job.

The following pages show an example of the screen I made, in order to help make the job easier.

WEEKDAY			RESULTS	
TYRES BUILT	SHIFT TIME	UPTIME	UPH	UPH (DT)
236	7.5	5.8	31.5	40.7
273	7.5	6	36.4	45.5
388	9	8.3	43.1	46.7
WEEKEND			RESULTS	
TYRES BUILT	SHIFT TIME	UPTIME	UPH	UPH (DT)
0	12	1	0.0	0.0
0	12	1	0.0	0.0

CHANGES MADE : JOB 2 (B)

REASON WHY

The second stage of this job, which I was given, included more results, which needed working out. I was told to do this with a calculator.

On a weekly basis, this part of the job needed 288 results working out.

This, again, was just a small part of the actual job, which took time up. But because of all other duties I had to do whilst at work, I could not find time to make changes to this part of this job.

It was in June 2002, whilst I was off work, due to ill health, that I came up with a totally new way of doing this part of the job. I designed a programme at home, to help work results out easier, and to place the required data into the official files.

I think I would of cut a lot of time off this job. But I did not have time to put this programme into full operation, because when I went back to work, changes had been made to my first job (JOB 1 B), which meant I had even more work to do, which I had to start doing from that day.

The following pages show examples of the changes that I would of made, to make the job quicker and easier to do. If I had been allowed time to do it.

SHIFT 3

Res. To date	655.1	165.4	331.6	1095.1	1246.4
No. of shifts	17	8	12	37	35
Week					
28	29.5	684.6	38.0	39.2	371.0
	41.9	726.5	38.2	41.3	412.3
	38.3	764.8	38.2	28.5	29.5
				35.1	1130.2
				29.7	27.7
				22.1	1152.3
				29.5	35.3
				23.8	1176.1
				29.4	36.2
					1274.1
					1309.4
					1345.6
					35.4
					35.4
					35.4

SHIFT 3

(D/T)

Res. To date	775.4	121.9	517.1	1403.1	1372.0
No. of shifts	16	15	12	33	30
Week					
28	49.4	824.8	48.5	45	562.1
	51	875.8	48.7	43.2	42.2
	51.6	927.4	48.8	45.6	1445.3
				607.7	42.5
				43.4	48
				38.6	1420.0
				38.9	1483.9
				42.3	46.8
					1466.8
					1515.0
					45.8
					45.8
					45.9

CHANGES I MADE **IN WORKING DUTIES**

I feel that it is important to note, that the vast majority of the changes I made, concerning my duties at work, did not actually happen inside of work. I did not have the time whilst at work. I came up with changes whilst not at work.

This shows, how much the actual job at Dunlop was affecting me, outside of work.

Basically, it was the amount of work, that I was told to do, which was affecting my health. Which is why I tried my best, outside of work, to come up with new ideas, to relieve myself of the pressure and stress, which was placed upon me inside the factory.